

An Effective Alternative New Approach in Solving Transportation Problems

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Abstract: The Transportation problem is one of the most colorful and demanding problems in the history of Operations Research. Many researchers have paid attention to solve the problem using different approaches. In certain approaches focused on finding an initial basic feasible solution and the other to find the optimal solution. It can be noticed that these methods have advantages and disadvantages. Out of all the methods that can be found in the literature, Northwest, Least Cost and Vogel's Approximation methods are the most prominent and renowned methods in finding an initial basic feasible solution. Also, the Modified Distribution (MODI) Method and Stepping Stone Method are the most acceptable methods in finding the optimal solution to the transportation problem. In this research paper, we propose an alternative method that finds the optimal or nearly optimal solution to the transportation problem. This method which is based on an iterative algorithm can be applied to balance as well as unbalanced transportation problems. It is also to be noticed that this method requires a minimum number of iterations to reach the optimality as compared to the other existing methods. Also, we have developed a new method of finding an optimal solution for both balanced and unbalanced transportation problems.

Keywords: Transportation Problem, Optimal Solution, Balance, Unbalance and Optimal Solution

1. Introduction

The transportation problem is likewise one of the extraordinary kinds of Linear Programming problems in which the objective is to transport various quantities (goods) initially stored at different origins/plants/factories to various destinations/distribution centers/warehouses in such a way that the total transportation cost is minimized. To accomplish this objective, we should decide the number of available supplies and the quantities demanded. Also, we should decide the transportation costs from various origins to various destinations.

The transportation problem (TP) was first formulated by Hitchcock [11] and was independently treated by Koopmans and Kantorovich. Monge [21] defined it and unraveled it by mathematical methods. Hitchcock [11] developed the major

transportation problem; anyway just in 1951, after the introduction of the Simplex Algorithm by George B. Dantzig [6], complex transportation problems which stirred in business were solved and found optimal solutions. Be that as it may, a few analysts concentrated broadly in finding alternative methods to solve cost-minimizing transportation problems considering its exceptional structure.

In the literature, a few heuristic solutions approach such as the Northwest corner method (NWCN) by Charnes and Cooper, minimum cost method [5], VAM - Vogel's approximation method [22], JHM - Juman and Hoque's method [15], GVAM - Goyal's version of VAM [9], EHA - An Efficient Heuristic Approach [14], etc. were proposed to obtain an Initial Feasible Solution (IFS) to the TP. Also, Stephen Akpana et al. [2] developed A Modified Vogel Approximation Method for Solving Balanced Transportation Problems. Wali Ullah et al. [24], A Modified

Vogel's Approximation Method for Obtaining a Good Primal Solution of Transportation Problems. Eghbal Hosseini [12], Three New Methods [Total Differences Method 1 (TDM1, TDM2) and Total Differences least Squares Method 1 (TDSM)] to Find Initial Basic Feasible Solution of Transportation Problems. Mollah Mesbahuddin Ahmed *et al.* [3], presented A New Approach to Solve Transportation Problems. Juman and Nawarathne [16] presented an alternative approach to solving a TP.

This paper proposes an algorithm to solve the TP which gives a quicker union rate contrasted with existing methods in the literature.

2. Mathematical Formulation

Let us assume that in general that a particular product is manufactured in m production plants known as sources denoted by S_1, S_2, \dots, S_m with respective capacities a_1, a_2, \dots, a_m , and total distributed to n distribution centers known as sinks denoted by D_1, D_2, \dots, D_m with respective demands b_1, b_2, \dots, b_n . Also, assume that the transportation cost from i^{th} - source to the j^{th} - sink is C_{ij} and the amount shipped is X_{ij} , where $i = 1, 2, \dots, m$ and $j = 1, 2, \dots, n$.

Mathematical Model:

The total transportation cost is

$$\text{Minimize } \sum_{i=1}^m \sum_{j=1}^n X_{ij} C_{ij}$$

Subject to the constraints

- $\sum_{j=1}^n X_{ij} = a_i, i = 1, 2, \dots, m$
- $\sum_{i=1}^m X_{ij} = b_j, j = 1, 2, \dots, n$ (3.3) and
- $X_{ij} \geq 0$ for all $i = 1, 2, \dots, m$ and $j = 1, 2, \dots, n$

Note that here the sum of the supplies equals the sum of the demands. i.e. $\sum_{i=1}^m a_i = \sum_{j=1}^n b_j$. Such problems are called balanced transportation problems and otherwise, i.e. $\sum_{i=1}^m a_i \neq \sum_{j=1}^n b_j$, known as unbalanced transportation problems.

- $\sum_{i=1}^m a_i > \sum_{j=1}^n b_j$
- $\sum_{i=1}^m a_i < \sum_{j=1}^n b_j$

Introduce a dummy origin in the transportation table; the cost associated with this origin is set equal to zero. The availability at this origin is: $\sum_{i=1}^m a_i - \sum_{j=1}^n b_j = 0$.

3. Proposed Algorithm to Solve the TP

The proposed method can be applied to solve balanced and unbalanced TPs.

Step 1: Formulate the Transportation Cost Matrix. If the problem is unbalanced, make it a balanced problem by introducing a dummy source or a dummy destination accordingly.

Step 2: Identify the cell for allocation which has the least unit transportation cost (c_{ij}) in each row and columns.

Step 3: If the least cost of any row is the least cost of any column, then select those least costs.

Step 4: Crossed off the rows and columns of the least costs obtained in Step 3.

Step 5: Repeat steps 2 to 4 for uncrossed rows and columns until at least one cell is marked in each row and each column

Step 6: First allocate $\min(a_i, b_j)$ amount of units without violating the demand and supply to the cell of the least cost in the priority with the above step and update the supply and demand

Step 7: Repeat Step 6 for the next least cost and continue until all the selected cells run out.

Step 8: Extract the initial feasible solution

4. Solution of a Problem with Illustration

Consider the following transportation problem:

Destination/Sources	D_1	D_2	D_3	D_4	Su.
S_1	10	8	4	3	500
S_2	12	14	20	2	400
S_3	6	9	23	25	300
Dem.	250	350	600	150	

Following the Step 2, Step 3, Step 4 and Step 5:

Destination/Sources	D_1	D_2	D_3	D_4	Su.
S_1	10	8	4*	3	500
S_2	12	14	20	2*	400
S_3	6*	9	23	25	300
Dummy Row	0	0	0	0	150
Dem.	250	350	600	150	

Following the Step 6 and Step 7:

10	8	4*500	3	500 0
12	14*250	20	2*150	400*250*0
6*250	9*50	23	25	300*50*0
0	0*50	0*100	0	150*100*0
250*0	350*300*50*0	600*100*0	150*0	

According to Step 8:

$$\text{Total cost} = 4 \times 500 + 14 \times 250 + 2 \times 150 + 6 \times 250 + 9 \times 50 = 7,750$$

5. A Comparison of the Methods

The comparisons of the results are studied in this research to measure the effectiveness of the proposed method. The detailed representation of the numerical data of Table 1. is provided in Appendix 1. [4].

Table 1. Comparative results of NWCM, LCM, VAM, IAM and New Approach (NEWA) for 10 benchmark instances.

Ahamd <i>et al.</i> ...(2016)	TCIFS					OPTIMAL	% increase				
	NWCM	LCM	VAM	IAM	NEWA		NWCM	LCM	VAM	IAM	NEWA
BTP-1	1,500	1,450	1,500	1,390	1,390	1,390	7.91	4.31	7.91	0.00	0.00
BTP-2	226	156	156	156	156	156	44.87	0.00	0.00	0.00	0.00
BTP-3	234	191	187	186	183	183	27.87	4.37	2.18	1.64	0.00
BTP-4	4,285	2,455	2,310	2,365	2,170	2,170	97.46	13.13	6.45	8.99	0.00
BTP-5	3,180	2,080	1,930	1,900	1,900	1,900	67.37	9.47	1.58	0.00	0.00
UTP-1	1,815	1,885	1,745	1,695	1,695	1,650	10.0	14.24	5.76	2.73	2.73
UTP-2	18,800	8,800	8,350	8,400	7,100	7,100	142.6	13.55	7.74	8.39	0.00

Ahamd et al...(2016)	TCIFS						% increase from the minimal total cost				
	NWCM	LCM	VAM	IAM	NEWA	OPTIMAL	NWCM	LCM	VAM	IAM	NEWA
UTP-3	14,725	14,625	13,225	13,075	12,475	12,475	18.04	17.23	6.01	4.80	0.00
UTP-4	13,100	9,800	9,200	9,200	9,200	9,200	42.39	6.52	0.00	0.00	0.00
UTP-5	8,150	6,450	6,000	5,850	5,600	5,600	45.53	15.18	7.14	4.46	0.00

The comparative results obtained in Table 1 are also depicted using bar graphs and the results are given in Figure 1.

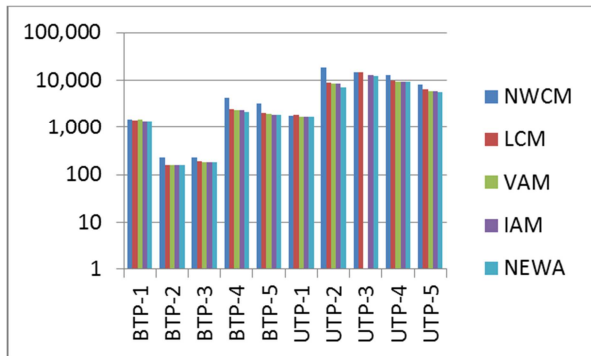


Figure 1. Comparative Stud of the Result obtained by NWCM, LCM, VAM, IAM and NEW method.

Line graphs for the percentage deviation (of the NWCM, LCM, VAM, IAM) with New method from minimal total cost solution) obtained in Table 1 are presented in Figure 2.

As seen from the above table, new method is more efficient than NWCM, LCM, VAM and IAM in every case where an improvement in efficiency was possible (09 / 10 case). Further,

to all these problems, the percentage deviation in the total costs from the optimal cost in cases of NEWA method is the least.

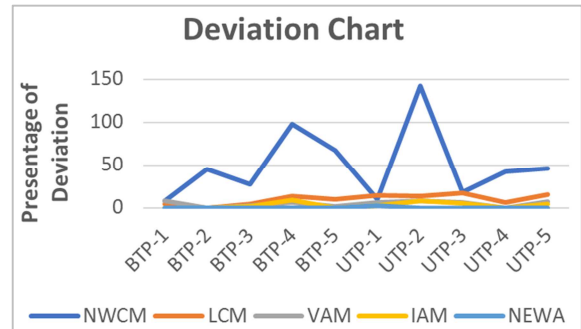


Figure 2. Percentage of Deviation of the Results obtained by NWCM, LCM, VAM, IAM and NEW method.

In addition this section provides performance comparisons among the developed various well-known methods NWCM, VAM, TDM, TDSM and New method through the solutions obtained from disparate problems. Comparative assessments are performed and illustrated in the immediately following sections. The detailed representation of the numerical data of Table 2. Is provided in Appendix 2.

Table 2. Comparative results of NWCM, VAM, TDM, TDSM and New method for 5 benchmark instances.

Eghbal Hosseini [13]	TCIFS(I_{FS})						Percentage of from optimal result				
	NEWA	NWC	VAM	TDM	TDSM	OPTIMAL	NEWA	NWC	VAM	TDM	TDSM
Problem1.	3,520	3,680	3,670	3,570	3,710	3520	0.00	4.54	4.26	1.42	5.40
Problem2.	610	670	650	630	610	610	0.00	9.83	6.55	3.28	0.00
Problem3.	743	1,015	779	779	781	743	0.00	36.60	4.84	4.84	5.11
Problem4.	490	1,451	490	490	490	490	0.00	196.1	0.00	0.00	0.00
Problem5.	722	2,251	844	935	979	722	0.00	211.70	16.89	29.50	35.500

The comparative results obtained in Table 2 are also depicted using bar graphs and the results are given in Figure 3.

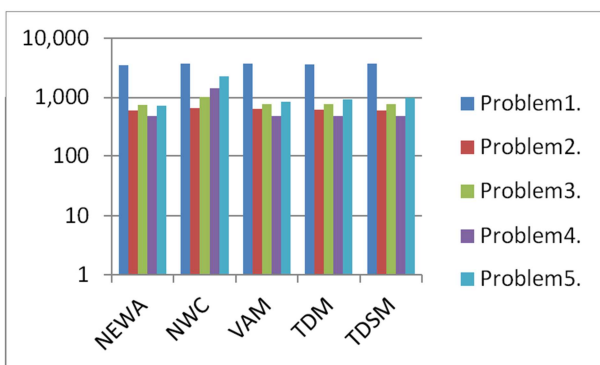


Figure 3. Comparative Study of the result obtained by NWCM, VAM, TDM, TDSM with New Method.

Line graphs for the percentage deviation (of the NWCM, VAM, TDM and TDSM, with New method from minimal total cost solution) obtained in Table 2 are presented in Figure 4.

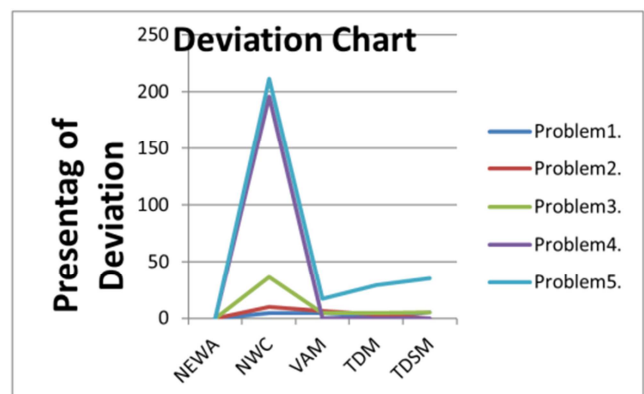


Figure 4. Percentage of Deviation of the Results obtained by NWCM, VAM, TDM, TDSM and NEW method.

It can clearly be seen from Table 2, and Figures 3 & 4 that the proposed method (NEWA) is more efficient than NWCM, VAM, TDM and TDSM in every case.

In addition, Performance measure of NEWA over NWCM,

LCM, and VAM for 7 randomly generated numerical problems shown in the Table 3 is provided in Appendix 3.

Table 3. A comparative study of NWCM, LCM, VAM and NEWA for 7 randomly generated problem.

	TCIFS				Minimal T.cost (by Lingo)	Percentage of		Deviation from optimal		result
	NWCM	LCM	VAM	NEWA		NWCM	LCM	VAM	NEWA	
Problem1.	21,250	10,600	7,100	7,100	7,100	199.30	49.30	0.00	0.00	
Problem2.	4,452	2,878	2,025	2,004	2,004	122.20	43.61	1.05	0.00	
Problem 3	12,650	4,350	4,350	4,350	4,350	190.80	0.00	0.00	0.00	
Problem 4	1,630	1,240	1,160	1,090	1,090	49.54	13.76	6.42	0.00	
Problem 5	1,722	811	363	363	363	374.38	123.41	0.00	0.00	
Problem 6	754	653	640	640	640	17.81	2.03	0.00	0.00	
Problem 7	714	588	585	582	582	22.68	1.03	0.51	0.00	

The comparative results obtained in Table 3 are also depicted using bar graphs and the results are given in Figure 5.

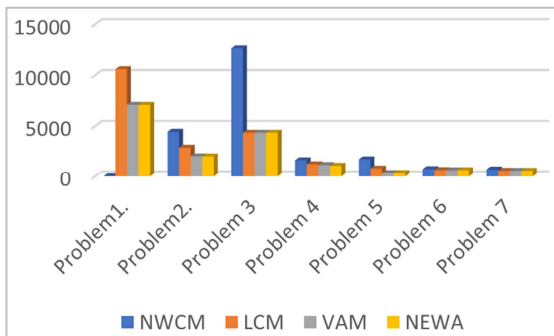


Figure 5. Comparative Study of the Result obtained by NWCM, LCM, VAM, with NEWA Method.

Line graphs for the percentage deviation (NWCM, LCM, VAM with NEWA Method) from minimal total cost solution obtained in Table 3 are presented in Figure 6.

It can easily be observed the above results (Table 3, Figure 5

and Figure 6), new method yields better results to all the problems in Table 3 compared with NWCM, LCM and VAM.

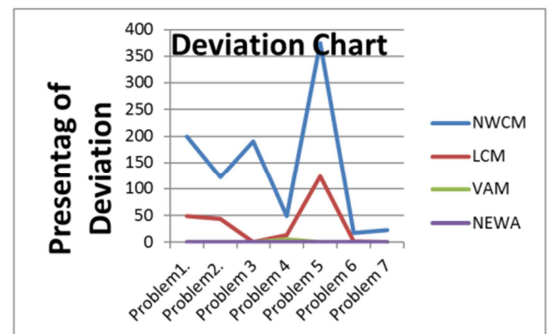


Figure 6. Percentage of Deviation of the Results obtained by NWCM, LCM, VAM and NEWA Method.

A comparative results obtained by ZSM, VAM, JHM and New method for the seven benchmark instances are shown in the following Table 4. Detailed data representation of these seven problems is provided in Appendix 4.

Table 4. A comparative results obtained by ZSM, VAM, JHM and NEWA method for the seven benchmark instances.

Juman and Hoque [16]	TCIFS(I_{ES})					Percentage of		Deviation from optimal		optimal result
	ZSM	VAM	JHM	NEWA	Optimal result	ZSM	VAM	JHM	NEWA	
Problem1	4,525	5,125	4,525	4,525	4525	0.00	13.25	0.00	0.00	
Problem2.	3,460	3,520	3,460	3,460	3460	0.00	1.73	0.00	0.00	
Problem3.	920	960	920	920	920	0.00	4.35	0.00	0.00	
Problem4.	864	859	809	809	809	6.80	6.18	0.00	0.00	
Problem5.	475	475	417	417	417	13.90	13.90	0.00	0.00	
Problem6.	3,598	3,778	3,487	3,572	3487	3.18	8.34	0.00	2.44	
Problem7.	136	112	112	109	109	24.77	2.75	2.75	0.00	

The comparative results obtained in Table 4 are also depicted using bar graphs and the results are given in Figure 7.

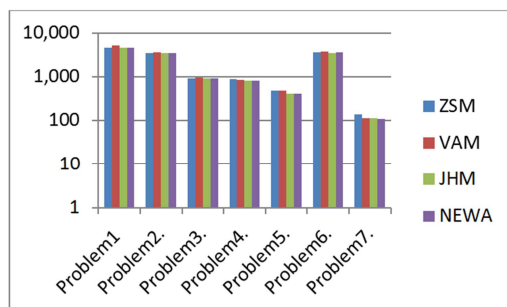


Figure 7. Comparative Study of the Result obtained by ZSM, VAM, JHM with NEWA Method.

Line graphs for the percentage deviation (of the ZSM, VAM, JHM and New method) from minimal total cost solution obtained in Table 4 are depicted in Figure 8.

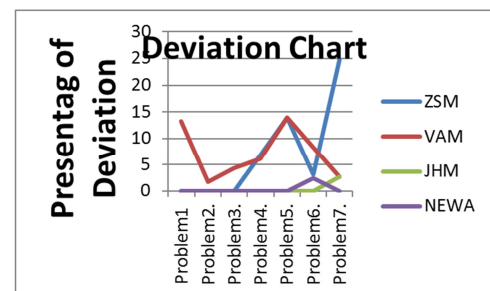


Figure 8. Percentage of Deviation of the Results obtained by ZSM, VAM, JHM and NEWA Method.

Based on the above results (Table 4, Figures 7 & 8), new method better than ZSM and VAM. It provides the same results as JHM except one instances (Problem 6).

In addition to above benchmark instances, we have also studied some other numerical example problems chosen from

Ahmed et al.[3] in order to determine the performance of our new method over the available 14 approaches. The obtained results are presented in Table 5. Detailed data representation of these four example problems are provided in Appendix 5.

Table 5. Comparative results obtained by 14 available approaches and NEWA method for the four benchmark instances.

Methods.	Total initial	cost feasible	for solution	the
	Ex.1	Ex.2	Ex.3	Ex.4
North West Corner Method (NWCN)	4400	4,160	540	1,500
Row Minimum Method (RMM)	2,850	4,120	470	1,450
Column Minimum Method (CMM)	3,600	3,320	435	1,500
Least Cost Method (LCM)	2,900	3,500	435	1,450
Vogel's Approximation Method (VAM)	2,850	3,320	470	1,500
Extremum Difference Method (EDM)	2,900	3,620	415	1,390
Highest Cost Difference Method (HCDM)	2,900	3,620	435	1,450
Average Cost Method (ACM)	2,900	3,320	455	1,440
TOCM-MMM Approach	2,900	3,620	435	1,450
TOCM-VAM Approach	2,850	3,620	430	1,450
TOCM-EDM Approach	2,850	3,620	435	1,450
TOCM-HCDM Approach	2,900	3,620	435	1,450
TOCM-SUM Approach	2,850	3,320	455	1,440
ATM Approach ATM	2,850	3,320	415	1,390
Proposed New Method	2,850	3,320	410	1,390
Optimal Solution	2,850	3,320	410	1,390

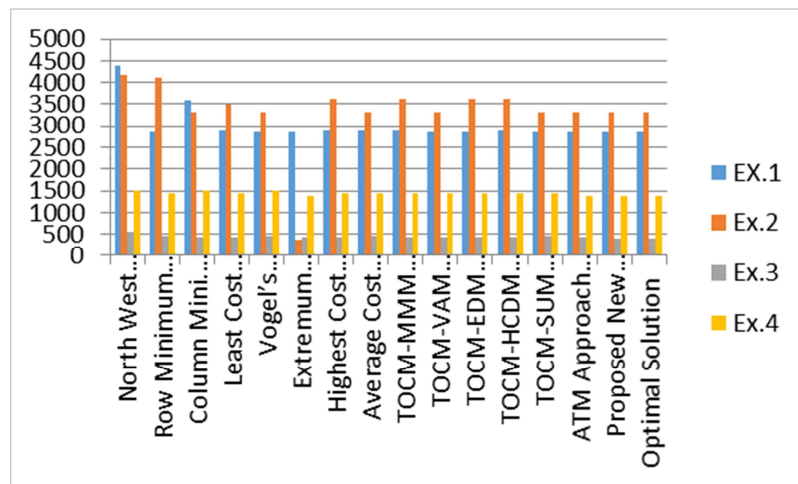


Figure 9. Comparative Study of the result obtained by our NEWA method against the existing 14 approaches.

Based on the above results (Table 5, Figure 9), new method better than other 14 approaches.

Next comparative results obtained by NWCN, LCM, VAM, and New method for the six benchmark instances are shown in the following Table 6. Detailed data representation of these six problems is provided in Appendix 6.

Table 6. Performance measure of new method (NM) over NWCN, LCM and VAM.

Wali Ullah1 et al., [25]	TCIFS(I_{FS})					Percentage optimal	Of result	Deviation	from
	NWCN	LCM	VAM	NEWA	OPTIMAL	NWCN	LCM	VAM	NEWA
Problem1.	2,820	2,090	2,070	2,040	2,040	38.23	2.45	1.47	0.00
Problem2.	914	674	750	674	674	35.61	0.00	11.27	0.00
Problem3.	25,530	21,450	21,030	20,550	20,550	24.33	4.38	2.33	0.00
Problem4.	1,010	988	988	968	968	4.34	2.07	2.07	0.00
Problem5.	621	423	391	381	381	63.00	11.02	2.62	0.00
Problem 6	92,450	63,550	66,300	63,300	63,300	46.05	0.39	4.74	0.00

The comparative results obtained in Table 6 are also depicted using bar graphs and the results are given in Figure 10.

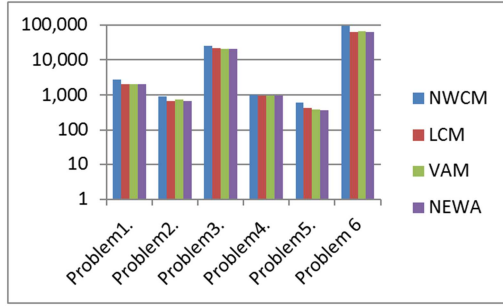


Figure 10. Comparative Study of the result obtained by our new method against the existing NWCM, LCM and VAM.

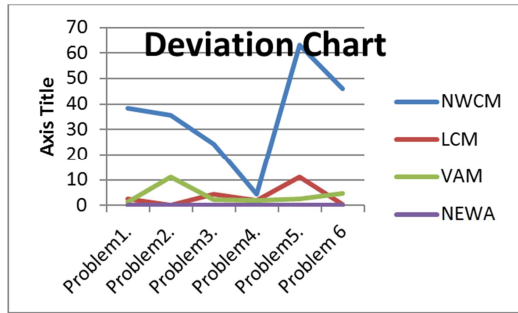


Figure 11. Percentage of Deviation of the Results obtained by NWCM, LCM, VAM and NEWA Method.

Note that, although, our method yields the optimal solution to all benchmark instances above, the available four approaches (NWCM, LCM and VAM).

Appendix

Appendix 1. Numerical Examples, Based on [4]

Problem	Data of the problem
BTP-1	$c_{ij} = [4,3,5; 6,5,4; 8,10,7], s_i = [90,80,100], d_j = [70,120,80]$
BTP-2	$c_{ij} = [4,6,9,5; 2,6,4,1; 5,7,2,9], s_i = [16,12,15], d_j = [12,14,9,8]$
BTP-3	$c_{ij} = [5,7,10,5,3; 8,6,9,12,14; 10,9,8,10,15], s_i = [5,10,10], d_j = [3,3,10,5,4]$
BTP-4	$c_{ij} = [12,4,13,18,9,2; 9,16,10,7,15,11; 4,9,10,8,9,7; 9,3,12,6,4,5; 7,11,15,18,2,7; 16,8,4,5,1,10],$ $s_i = [120,80,50,90,100,60], d_j = [75,85,140,40,95,65]$
BTP-5	$c_{ij} = [12,7,3,8,10,6,6; 6,9,7,12,8,12,4; 10,12,8,4,9,9,3; 8,5,11,6,7,9,3; 7,6,8,11,9,5,6,]$ $s_i = [60,80,70,100,90], d_j = [20,30,40,70,60,80,100]$
UTP-1	$c_{ij} = [6,10,14; 12,19,21; 15,14,17], s_i = [50,50,50], d_j = [30,40,55]$
UTP-2	$c_{ij} = [10,8,4,3; 12,14,20,2; 6,9,23,25], s_i = [500,400,300], d_j = [250,350,600,150]$
UTP-3	$c_{ij} = [12,10,6,13; 19,8,16,25; 17,15,15,20; 23,22,26,12], s_i = [150,200,600,225], d_j = [300,500,75,100]$
UTP-4	$c_{ij} = [5,8,6,6,3; 4,7,7,6,5; 8,4,6,6,4], s_i = [800,500,900], d_j = [400,400,500,400,800]$
UTP-5	$c_{ij} = [5,4,8,6,5; 4,5,4,3,2; 3,6,5,8,4], s_i = [600,400,1,000], d_j = [450,400,200,250,300]$

Appendix 2. Numerical Examples, Based on [13]

Problem	Data of the problem
1	$c_{ij} = [20,22,17,4; 24,37,9,7; 32,37,20,15], s_i = [120,70,50], d_j = [60,40,30,110]$
2	$c_{ij} = [3,5,7,6; 2,5,8,2; 3,6,9,2], s_i = [50,75,25], d_j = [20,20,50,60]$
3	$c_{ij} = [19,30,50,10; 70,30,40,60; 40,8,70,20], s_i = [7,9,18], d_j = [5,8,7,14](11)$
4	$c_{ij} = [41,46,14,49; 46,32,28,8; 7,5,48,49], s_i = [7,9,18], d_j = [5,8,7,14]$ $c_{ij} = [25,29,13,21,9,14,22,29,27; 28,29,28,33,2,12,23,11,29; 4,5,24,23,3,23,9,18,17;$
5	$28,30,29,12,25,24,21,7,5; 19,29,20,20,21,6,20,23,5; 3,15,2,6,10,15,5,8,8;$ $9,25,26,22,29,15,4,16,26; 17,5,29,1,2,20,15,21,8],$ $s_i = [16,18,10,13,11,15,22,23], d_j = [13,21,15,8,10,12,20,13,16]$

6. Conclusion

In this study, a new approach for attaining a near-optimal solution to the TP was proposed. Different techniques have been developed in the literature for solving the transportation problem. In specific methodologies concentrated on finding an initial basic feasible solution and the other to find the optimal solution. It has proven to provide an optimal solution to a certain degree of satisfaction within a reasonable computational time even for large scale TPs.

However, This new method is based on the allocation of transportation costs in the transportation matrix and can be applied to all balance and unbalance transportation problems, using more variables. Also, the algorithm is easy to understand and gives us the optimal solutions in finite number of iterations

Using this coding we solved 35 problems where 28 of them are chosen from the literature and 7 of them are randomly generated. A comparative study shows that NEWA led to the minimal total cost solutions to 33 out of 35 considered problems. Hence, the comparative assessments of the above different cases show that both the modified NEW algorithm and JHM are efficient as compared to the studied approaches of this paper in terms of quality of the solution.

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Appendix 3. Randomly Generated Numerical Problems

Problem	Data of the problem
1	$c_{ij} = [19,8,3,4; 12,14,20,2; 3,9,23,25], s_i = [500,400,300], d_j = [250,350,500,100]$
2	$c_{ij} = [51,22,10,9,13,18,25; 10,34,38,0,5,15,16; 11,12,13,14,16,15,45], s_i = [65,52,75,],$ $d_j = [55,25,30,15,40,18,22]$
3	$c_{ij} = [11,8,3; 10,6,15; 3,9,14], s_i = [500,400,300], d_j = [250,350,500]$
4	$c_{ij} = [5,18,13,23,4; 10,6,5,9,8; 6,9,17,8,9;],$ $s_i = [50,40,90], d_j = [20,30,45,60,55]$
5	$c_{ij} = [1,2,10,9,13; 11,12,3,4,14; 6,9,17,5,6; 7,8,0,16,15; 0,3,11,8,10,],$ $s_i = [32,28,35,30,25], d_j = [25,33,42,30,20]$
6	$c_{ij} = [2,4,14,2,12,6,24; 4,6,16,2,10,8,22; 6,8,18,4,8,10,20; 8,10,20,6,6,12,18; 10,12,22,8,4,14,16],$ $s_i = [18,15,17], d_j = [6,8,9,15,12]$
7	$c_{ij} = [11,22,10,19,13; 11,12,13,14,14; 16,19,17,15,16. ; 10,12,22,8,4; 12,14,24,10,2],$ $s_i = [15,10,12,13,5], d_j = [8,7,24,10,6]$

Appendix 4. Numerical Examples, Based on [16]

Problem	Data of the problem
1	$c_{ij} = [6,8,10; 7,11,11; 4,5,12], s_i = [150,175,275], d_j = [200,100,300]$
2	$c_{ij} = [20,22,17,4; 24,37,9,7; 32,37,20,15], s_i = [120,70,50,], d_j = [60,40,30,110]$
3	$c_{ij} = [4,6,8,8; 6,8,6,7; 5,7,6,8], s_i = [40,60,50], d_j = [20,30,50,50]$
4	$c_{ij} = [19,30,50,12; 70,30,40,60; 40,10,60,20], s_i = [7,10,8], d_j = [5,7,8,15]$
5	$c_{ij} = [13,18,30,8; 55,20,25,40; 30,6,50,10,], s_i = [8,10,11], d_j = [4,6,7,12]$
6	$c_{ij} = [25,14,34,46,45; 10,47,14,20,41; 22,42,38,21,46; 36,20,41,38,44.], s_i = [27,35,37,45], d_j [22,27,28,33,34]$
7	$c_{ij} = [9,12,9,6,9,10; 7,3,7,7,5,5; 6,5,9,11,3,11; 6,8,11,22,10], s_i = [2,5,6,9], d_j = [2,2,4,4,4,6]$

Appendix 5. Numerical Examples, Based on [3]

Problem	Data of the problem
1	$c_{ij} = [3,1,7,4; 2,6,5,9; 8,3,3,2] s_i = [300,400,500] d_j = [250,350,400,200]$
2	$c_{ij} = [50,60,100,50; 80,40,70,50; 90,70,30,50] s_i = \{20,38,16\}, d_j = [10,18,22,24]$
3	$c_{ij} = [7,5,9,11; 4,3,8,6; 3,8,10,5; 2,6,7,3], s_i = [30,25,20,15], d_j = 30,30,20,10]$
4	$c_{ij} = [4,3,5; 6,5,4; 8,10,7], s_i = \{90,80,100\}, d_j = [70,120,80]$

Appendix 6. Numerical Examples, Based on [25]

Problem	Data of the problem
1	$c_{ij} = [4,19,22,11; 1,9,14,14; 6,6,16,14], s_i = [100,30,70], d_j = [40,20,60,80]$
3	$c_{ij} = [6,3,8,7; 8,5,2,4; 4,9,8,4; 7,8,5,6], s_i = [110,60,54,30], d_j = [20,20,78,86]$
4	$c_{ij} = [5,2,4,1; 5,2,1,4; 6,4,8,2; 4,6,5,4; 2,8,4,5],$ $s_i = [30,20,12,30,46], d_j = [31,50,30,27]$
5	$c_{ij} = [5,5,6,4,2; 2,2,4,6,8; 4,1,8,5,4; 1,4,2,4,5] s_i = [31,50,30,27], d_j = [30,20,12,30,46]$
6	$c_{ij} = [100.150,200,140,35; 50,70,60,65,80; 40,90,100,150,130], s_i = [400,200,150], d_j = [100,200,150,160,140]$

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